

## Flat dies machines for screws and special threads

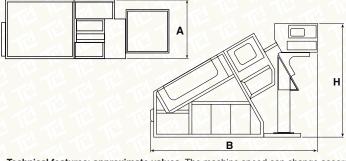
## with pointing machine RP8LD with SM2



**Dual punch threading machines**Controlled by two slides. These are defined as dual feeding machines obtained by means of a combination of 2 slides and 1 separator unit with the following functions:

- the separator unit, that closes and supports the screw column,
- the 1st slide, called the positioner, brings the screw to the starting position,
- the 2nd slide, called the feeder, feeds the screw parallel to the rolling dies.

This system prevents overlapping of rivet shanks.







Technical features: approximate values. The machine speed can change according to the material used and the type of item to be rolled. Measures in mm.

## RPS

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Output capacity	Diameter of screw	Length of thread	Max length of shank underhead	Standard tool sizes	Total power of motors
min 80 max 380	min 4 max 8	min 10 max 50	90	150x170x54 Sp.30	HP 12,5

SM<sub>2</sub>

Output capacity	Diameter of screw	Min. length	Max length
max 265	min 4 max 8	16	82

Machine sizes with hood for total soundproofing A 1230 - B 3535 - H 2379